1. IDENTIFICATION

GHS Product Identifier
BLASTHI-T

Product Code

Company Name
Dyno Nobel Asia Pacific Pty Limited

Address
282 Paringa Road
Gibson Island
Murarrie, QLD 4172
Australia

Telephone/Fax Number
Tel: (07) 3026 3900
Fax: (07) 3026 3999

Emergency phone number
1800 098 836

Recommended use of the chemical and restrictions on use
BlastHi-T has a wide variety of applications in dry hole blasting conditions up to 100°C, when implemented in conjunction with appropriate procedures. Compared to standard BlastHi-T, the use of an oil component with a higher viscosity minimises fuel loss at higher temperatures, allowing an extended sleep time. Pneumatically loaded BlastHi-T is effective in underground development and tunnelling applications.

2. HAZARD IDENTIFICATION

GHS classification of the substance/mixture
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia
Classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)
Explosives: Division 1.1
Eye Damage/Irritation: Category 2A

Signal Word (s)
DANGER

Hazard Statement (s)
H201 Explosive; mass explosion hazard.
H319 Causes serious eye irritation.

Pictogram (s)
Expanding bomb, Exclamation mark
Precautionary statement – Prevention
P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
P230 Keep wetted with suitable material.
P240 Ground/bond container and receiving equipment.
P250 Do not subject to grinding/shock/friction.
P264 Wash contaminated skin thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement – Response
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P370+P380 In case of fire: Evacuate area.
P372 Explosion risk in case of fire.
P373 DO NOT fight fire when fire reaches explosives.

Precautionary statement – Storage
P401 Store according to section 7 of this SDS.

Precautionary statement – Disposal
P501 Dispose of contents/container to an approved waste disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients determined not to be hazardous</th>
<th>Balance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Nitrate</td>
<td>6484-52-2</td>
</tr>
<tr>
<td>Mineral oil</td>
<td>0-10 %</td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

Inhalation
If inhaled, remove affected person from contaminated area. Keep at rest until recovered. If symptoms persist seek medical attention.

Ingestion
Do not induce vomiting. Wash out mouth thoroughly with water. Seek immediate medical attention.

Skin
Wash affected area thoroughly with soap and water. If symptoms develop seek medical attention.

Eye contact
If in eyes, hold eyelids apart and flush the eyes continuously with running water. Remove contact lenses. Continue flushing for several minutes until all contaminants are washed out completely. Seek medical attention.

First Aid Facilities
Eyewash, safety shower and normal washroom facilities.

Advice to Doctor
Treat symptomatically.

Other Information
For advice in an emergency, contact a Poisons Information Centre (Phone Australia 131 126) or a doctor at once.
5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
If the product ignites then mass cooling by heavy dousing with water should effectively extinguish small fires. When large quantities are involved in massive fires, control efforts should be confined to protecting from explosion. Use only remote or fixed extinguishing systems (sprinklers).

Hazards from Combustion Products
Under fire conditions this product may emit toxic and/or irritating fumes and gases including carbon monoxide, carbon dioxide and oxides of nitrogen.

Specific Hazards Arising From The Chemical
Extreme risk of explosion by shock, friction, fire or other sources of ignition. In case of fire: Evacuate area. DO NOT fight fire when fire reaches explosives.

Hazchem Code
E

Decomposition Temperature
Not available

Precautions in connection with Fire
Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe, distant location. Allow fire to burn unless it can be fought remotely or with fixed extinguishing systems (sprinklers).

6. ACCIDENTAL RELEASE MEASURES

Emergency Procedures
Avoid breathing fumes or gases from detonation of explosives. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean approved container. Ensure that a complete account of product has been made and is verified. If loose explosive powder is spilled, such as from a broken detonator, only properly qualified and authorised personnel should be involved with handling and clean-up activities. Spilled explosive powder is extremely sensitive to initiation and may detonate. Dispose of waste according to applicable local and national regulations. If contamination of sewers or waterways occurs inform the local water and waste management authorities in accordance with local regulations.

Protect from all ignition sources. In case of fire evacuate all personnel to a safe distant area and allow to burn or fight fire remotely.

Destruction of explosives must be carried out by suitably licensed personnel.

Other Information
Contaminated bulk product recovered from a spill should be passed through a 10mm screen before pumping. The screened material should then only be pumped using a double diaphragm positive displacement pump.

7. HANDLING AND STORAGE

Precautions for Safe Handling
Only properly qualified and authorised personnel should handle and use explosives. Handle with great care. Unintended detonation of explosives or explosive devices can cause serious injury or death. Use in designated areas with adequate ventilation. Avoid sources of shock, friction, heat and ignition. Avoid contact with oxidising materials. Detonation in confined or unventilated areas may result in exposure to hazardous fumes or oxygen deficiency. Have emergency equipment (for spills, leaks, etc.) readily available. Label containers. Keep containers closed when not in use. Wear appropriate protective equipment to prevent inhalation, skin and eye contact. Maintain high standards of personal hygiene ie. washing hands prior to eating, drinking, smoking or using toilet facilities.

Conditions for safe storage, including any incompatibilities
Store in a cool, dry, well-ventilated area away from sources of ignition, oxidising agents, strong acids, foodstuffs, and clothing. Only properly qualified and authorised personnel should handle and use explosives. Keep containers closed when not in use, securely sealed and protected against physical damage. Inspect regularly for deficiencies such as damage or leaks. Have appropriate fire extinguishers available in and near the storage area. Keep away from heat, sparks, open flames, ignition sources, hot surfaces. Take precautions against static electricity discharges. Use proper grounding procedures. Do not subject materials to impact,
friction and strong shock. Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous. Ensure that storage conditions comply with applicable local and national regulations. For information on the design of the storeroom, reference should be made to Australian Standard AS 2187 Explosives - Storage, transport and use.

Other Information
BlastHi-T has a maximum shelf life of six (6) months dependent on temperature and humidity conditions. Storage in a high humidity and high temperature environment will accelerate product breakdown and should be avoided. Signs of BlastHi-T degradation are hardening or caking which can lead to difficulty in loading and as a result, may lead to poor blasting performance. Sleep Time - under normal conditions in dry and stemmed blast holes, BlastHi-T may be slept for periods up to six (6) months. The sleep time may be limited to the recommended sleep time of the initiating system. The presence of water will dramatically reduce the sleep time.
Reactive Ground Conditions - BlastHi-T is not designed for use in reactive (pyritic) ground conditions.
Ground Temperature - BlastHi-T is suitable for normal use in ground with a temperature of 0°C to a maximum of 55°C, and up to 100°C when used in conjunction with appropriate procedures.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limit values
No exposure standards have been established for this material, however, the TWA exposure standards for dust not otherwise specified is 10 mg/m³. As with all chemicals, exposure should be kept to the lowest possible levels.
TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week. Source: Safe Work Australia.

Biological Limit Values
No Biological limit available.

Appropriate Engineering Controls
This substance is hazardous and should be used with a local exhaust ventilation system, drawing solid/dust away from workers' breathing zone. If the engineering controls are not sufficient to maintain concentrations of particulates below the exposure standards, suitable respiratory protection must be worn.

Respiratory Protection
If engineering controls are not effective in controlling airborne exposure then an approved respirator with a replaceable filter should be used. Refer to relevant regulations for further information concerning respiratory protective requirements. Reference should be made to Australian Standards AS/NZS 1715, Selection, Use and Maintenance of Respiratory Protective Devices; and AS/NZS 1716, Respiratory Protective Devices, in order to make any necessary changes for individual circumstances.

Eye Protection
Safety glasses with side shields, chemical goggles or full-face shield as appropriate should be used. Final choice of appropriate eye/face protection will vary according to individual circumstances. Eye protection devices should conform to relevant regulations. Eye protection should conform with Australian/New Zealand Standard AS/NZS 1337 - Eye Protectors for Industrial Applications.

Hand Protection
Wear gloves of impervious material such as PVC or neoprene. Final choice of appropriate gloves will vary according to individual circumstances. i.e. methods of handling or according to risk assessments undertaken. Occupational protective gloves should conform to relevant regulations.
Reference should be made to AS/NZS 2161.1: Occupational protective gloves - Selection, use and maintenance.

Body Protection
Suitable protective workwear, e.g. cotton overalls buttoned at neck and wrist is recommended. Chemical resistant apron is recommended where large quantities are handled.

Other Information
No exposure standards have been established for this material, however, the TWA exposure standards for refined mineral oil mist is 5 mg/m³. As with all chemicals, exposure should be kept to the lowest possible levels.
TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week.
Source: Safe Work Australia
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Properties</th>
<th>Description</th>
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<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Solid</td>
<td>Appearance</td>
<td>A dry free running product, distinctively coloured for identification</td>
</tr>
<tr>
<td>Colour</td>
<td>Distinctively coloured for identification</td>
<td>Odour</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
<td>Melting Point</td>
<td>Not applicable.</td>
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<tr>
<td>Boiling Point</td>
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<td>Solubility in Water</td>
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<tr>
<td>Specific Gravity</td>
<td>Poured: 0.80-0.85</td>
<td>pH</td>
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<tr>
<td>Vapour Pressure</td>
<td>Not applicable.</td>
<td>Vapour Density</td>
<td>Air=1</td>
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<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
<td>Odour Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
<td>Partition Coefficient: n-octanol/water</td>
<td>Not available</td>
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<tr>
<td>Flash Point</td>
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<td>Flammability</td>
<td>Explosive; mass explosion hazard.</td>
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<tr>
<td>Auto-Ignition Temperature</td>
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<td>Explosion Limit</td>
<td>Upper</td>
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<tr>
<td>Explosion Limit - Lower</td>
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<td>Explosion Properties</td>
<td>Explosive; mass explosion hazard.</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Chemical Stability
Stable under normal conditions. If heated strongly, may decomposes, giving off toxic gases and gases which support combustion.

Reactivity and Stability
Reacts with incompatible materials.

Conditions to Avoid
Heat, flames, extremes of temperature, direct sunlight, strong shock and electrical impulse and other sources of ignition. Do not attempt to disassemble. Dust accumulation.

Incompatible materials
Avoid contact with other explosives, pyrotechnics, solvents, acids, alkalis, reducing agents, amines, phosphorous, organic materials/compounds, finely divided combustible materials, finely divided metals and metal oxides.

Hazardous Decomposition Products
Thermal decomposition may cause explosion. Combustion may result in the release of toxic and/or irritating fumes and gases including carbon monoxide, carbon dioxide and oxides of nitrogen.

Possibility of hazardous reactions
May react with acids, alkalis, reducing agents, and combustible materials. This substance will accelerate burning when involved in a fire and may decompose explosively when heated.

Hazardous Polymerization
Not available
11. TOXICOLOGICAL INFORMATION

Toxicology Information
Acute toxicity data for product is given below:

Acute Toxicity - Oral
Mineral oil mist
LD50 (Rat): 3782mg/kg

Ingestion
Ingestion of this product may irritate the gastric tract causing nausea and vomiting.

Inhalation
Inhalation of dusts or vapours may irritate the respiratory system.

Skin
May be irritating to skin. The symptoms may include redness, itching and swelling.

Eye
Causes serious eye irritation. On eye contact this product will cause tearing, stinging, blurred vision, and redness.

Respiratory sensitisation
Not expected to be a respiratory sensitiser.

Skin Sensitisation
Not expected to be a skin sensitiser.

Germ cell mutagenicity
Not expected to be a mutagenic hazard.

Carcinogenicity
Not considered to be a carcinogenic hazard.

Reproductive Toxicity
Not considered to be toxic to reproduction.

STOT-single exposure
Not expected to cause toxicity to a specific target organ.

STOT-repeated exposure
Not expected to cause toxicity to a specific target organ.

Aspiration Hazard
Not expected to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicity
No ecological data available for this material.

Persistence and degradability
Not available.

Mobility
Not available.

Bioaccumulative Potential
Not available.

Other Adverse Effects
Not available

Environmental Protection
Prevent this material entering waterways, drains and sewers.
13. DISPOSAL CONSIDERATIONS

Disposal considerations
Destruction of explosives must be carried out by suitably qualified personnel. If necessary, the relevant statutory authorities must be notified. In all circumstances, detonation is the preferred method of disposal. The explosives to be destroyed must be placed in direct contact with fresh priming charge in a hole and then adequately stemmed. No detonators are to be inserted into defective explosives. Personnel must be evacuated to a safe distance in accordance with relevant local regulations prior to initiation of the charge. NOTE: Detonations in loose or stony ground may be expected to cause fly rock.

14. TRANSPORT INFORMATION

Transport Information
Road and Rail:
This material is classified as Dangerous Goods Class 1 Explosives.
Class 1 Dangerous Goods are incompatible in a placard load with any of the following:
- Division 2.1: Flammable gases
- Division 2.2: Non-flammable Non-toxic Gases
- Division 2.3: Toxic Gases
- Class 3: Flammable Liquids
- Division 4.1: Flammable Solids
- Division 4.2: Spontaneously Combustible Substances
- Division 4.3: Dangerous when wet Substances
- Division 5.1: Oxidising substances
- Division 5.2: Organic Peroxides
- Class 6: Toxic or Infectious Substances
- Class 7: Radioactive materials unless specifically exempted
- Class 8: Corrosive Substances
- Class 9: Miscellaneous substances
- Fire risk substances

Refer to the Australian code for the Transport of Dangerous Goods by Road and Rail (7th Edition) including tables 9.2 and 9.3 for further information regarding the transportation of ammonium nitrate.

Marine Transport (IMO/IMDG):
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.
Class/Division: 1.1D
UN No: 0082
Proper Shipping Name: EXPLOSIVE, BLASTING, TYPE B
Packing Group: N/A
EMS: F-B, S-Y
Special Provisions: N/A

Air Transport (ICAO/IATA):
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.
Class/Division: 1.1D
UN No: 0082
Proper Shipping Name: EXPLOSIVE, BLASTING, TYPE B
Packing Group: N/A
Packaging Instructions (passenger & cargo): Forbidden
Packaging Instructions (cargo only): Forbidden
Hazard Label: N/A
Special Provisions: N/A

U.N. Number
0082
UN proper shipping name
EXPLOSIVE, BLASTING, TYPE B

Transport hazard class(es)
1.1D

Packing Group
see 'Other information' (*)

Hazchem Code
E

IERG Number
02

IMDG Marine pollutant
No

Transport in Bulk
Not available

Other Information
(*) Unless specific provision to the contrary is made, the packagings used for explosives shall comply with at least the requirements for solids or liquids (as appropriate) of Packing Group II (medium danger).

Further information related to packaging, IBCS and Unit loads for explosives can be obtained from Australian Explosives Code.

15. REGULATORY INFORMATION

Regulatory information
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

Not classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Poisons Schedule
Not Scheduled

16. OTHER INFORMATION

Date of preparation or last revision of SDS
MSDS Reviewed: September 2016
MSDS Supersedes: November 2012

References
Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice
Standard for the Uniform Scheduling of Medicines and Poisons.
Australian Code for the Transport of Dangerous Goods by Road & Rail.
Model Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.
Workplace exposure standards for airborne contaminants, Safe work Australia.
American Conference of Industrial Hygienists (ACGIH)
Globally Harmonised System of classification and labelling of chemicals.

Contact Person/Point
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Mt Thorley Technical Centre
Telephone: +61 2 6574 2500
Fax: +61 2 65 74 6849

DISCLAIMER: The information and suggestions above concern explosive products which should only be dealt with by persons having appropriate technical skills, training and licences. The results depend to a large degree on the conditions under which the products are stored, transported and used.

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END OF SDS